



### Technical Data

Installed Power	9,5 KW
Power Supply	220/380 V, 50/60 Hz , 3 phase
Air Consumption	80 lt/min at 6 bar
Air Consumption for welding torches	80 m³/h at 6 bar
Gas ( Propane ) Consumption	3,5 kg/h at 500 mbar
Water Consumption	270 lt/h at 1 atm
Dimensions ( A x B x H )	7,9 x 1,3 x 2,4 mt
Weight	2300 Kg

### Function and input-output

The machine is winds the fabric strips cut by machine CT-40 or CT-30 onto polypropylene tubes.

The inner diameter of the tube can be from 14mm up to 30mm wide and its length 2,1m.

A set up and the replacement of some mechanical parts is necessary to switch from one diameter to the other.

The machine, in its standard version, can only wind one tube diameter.

The output is dependent on many factors: kind of gas used, kind of polypropylene, diameter of the tube.

Approximate output can be +/- 6m of wound tubes per minute.

**Input** *extruded polypropylene tubes and a fabric stripe*  
**Output** *wound tubes ready to be processed by machine*  
*CRRA-2500*



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**Baycinco/SL**

**MRP-490**

**Miniroller winding machine with tube feeder**





